

CLAIMS

1. An electrophoretic display device comprising:
 - a substrate layer;
 - a conductive film formed on the substrate
 - 5 layer;
 - a microcapsule layer having a plurality of microcapsules containing a liquid dispersion medium and electrophoretic particles; and
 - a urethane resin layer formed on the
 - 10 microcapsule layer.
2. An electrophoretic display device as set forth in claim 1, wherein the urethane resin layer is formed from a urethane resin composition.
3. An electrophoretic display device as set forth in claim 1, wherein the urethane resin layer is formed to a thickness of 20 to 200 μm .
4. An electrophoretic display device as set forth in claim 1, wherein the conductive film is a transparent electrode formed on the substrate layer.